

BLDH-1500 High Voltage DC Brushless Motor Driver Instruction Manual

Key Features

- ◆ Can be connected to an external display operation board, displaying the rotational speed; It can also be connected to a computer to set drive parameters;
- ◆ Current speed double closed-loop design, low speed high torque, smooth operation;
- ◆ High torque and high speed output, the maximum speed 10000rpm (according to the motor);
- ◆ Speed regulation mode: external PWM speed regulation or external potentiometer speed regulation;
- ◆ EN (enable), DIR (direction), X1 (brake) signal control terminal;
- ◆ Capable of outputting speed measurement pulses, (photoelectric isolation, gate pole output);
- ◆ Can output alarm signals (ALM) for user detection (photoelectric isolation, gate pole output);
- ◆ With over current, over voltage, under voltage, fan control, Hall sensor phase error, motor blocking and other protection functions.



Product Overview

This DC brushless motor driver is the latest launched by our company, aiming at medium power motor drive field of high-tech products. This product uses a large scale integrated circuit to replace the original hardware design, with higher anti-interference and fast response performance. This product is suitable for driving the peak current below 10A, the power supply voltage within **AC85V~265V** of any high-voltage Hall or no hall three-phase DC brushless motor, and has the characteristics of low temperature when working with high current. The product is used in a series of electrical automation control fields such as knitting equipment, medical equipment, food packaging machinery, power tools, etc.

Feature Overview

This product is factory-set by default to square wave with Hall closed-loop mode. You can use the handheld debugger provided by our company to set the operating mode yourself, to achieve various control modes such as square wave with Hall speed closed-loop control, square wave with Hall speed open-loop control, square wave without Hall speed closed-loop control, and square wave without Hall speed open-loop control.

Electrical performance index

Electrical performance (at ambient temperature $T_j=25^{\circ}\text{C}$)

Power supply	AC85V~265V power supply (capacity selected according to motor power)
Maximum output current	Not more than 10A (depending on the motor and rated load)
Adapted motor	Suitable for motors with output power $\leq 1500\text{W}$
Insulation resistance	$>500\text{M}\Omega$ at room temperature
Insulation strength	1.5KV at normal temperature and pressure for 1 minute

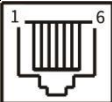
Use environmental parameters:

Cooling method	Natural air cooling & forced air cooling
Occasion	Try to avoid dust, oil mist and corrosive gases

environment	Temperature	0°C ~ +50°C
	Humidity	<80%RH, no condensation, no frost
	Vibration	<0.5G (4.9m/s ²) 10Hz-60Hz(non-continuous operation)
Storage temperature		-20°C ~ +65°C
Overall dimensions		185mm×112.5mm×80mm
Weight		About 1.1Kg

[Note] Due to the drastic change of storage and transportation environment temperature, it is easy to produce condensation or frost, at this time, the driver should be placed for more than 12 hours, until the driver temperature is consistent with the environmental temperature before power operation.

Port description

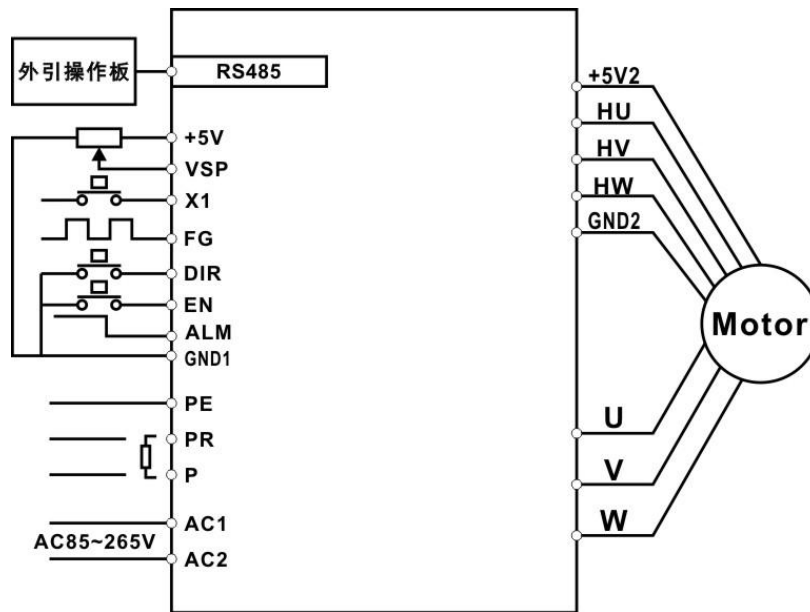
Features	Signage	Instructions														
Indicator light	POWER	Green power indicator, If the power is on, the power supply is normal														
	ALARM	Red status indicator (1) The red light is off when normal; (2) When EN is not connected to GND1, the red light is steady on; (3) When the parameter storage fails, the red light flashes 1 time and stop for 1s; (4) When the under voltage fault occurs, the red light flashes 2 times and stops for 1s; (5) When the over voltage fault occurs, the red light flashes 3 times and stops for 1s; (6) When the Hall signal is faulty, the red light flashes 4 times and stop for 1s; (7) When the motor is short circuit fault, the red light flashes 5 times and stop for 1s; (8) When the motor is blocked, the red light flashes 6 times and stops for 1s; (9) When the motor is overloaded, the red light flashes 7 times and stop for 1s (10) When the motor speed is abnormal, the red light flashes 9 times and stop for 1s.														
485 Communication port	RS485	Can be connected to external handheld debugger, display speed, can also be used to set driver parameters.  <table border="1" data-bbox="754 1350 1358 1624"> <thead> <tr> <th>Pin number</th> <th>Signal</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>NC</td> </tr> <tr> <td>2</td> <td>NC</td> </tr> <tr> <td>3</td> <td>485 +</td> </tr> <tr> <td>4</td> <td>GND</td> </tr> <tr> <td>5</td> <td>485 -</td> </tr> <tr> <td>6</td> <td>GND</td> </tr> </tbody> </table>	Pin number	Signal	1	NC	2	NC	3	485 +	4	GND	5	485 -	6	GND
Pin number	Signal															
1	NC															
2	NC															
3	485 +															
4	GND															
5	485 -															
6	GND															
Control signal	+5V1	Control signal power supply positive (built-in power output)														
	VSP	External speed control signal Control mode: 1, through the external potentiometer to change the VSP terminal voltage to achieve speed regulation, the range of 0~5.0V 2, through the external PWM signal with a frequency of 50 Hz - 300 Hz and an amplitude of 5V, the speed can be adjusted by changing the PWM duty cycle.														
	X1	Brake signal input, low level brake, brake state red light is off (brake braking strength can be adjusted according to user requirements)														
	FG	Motor speed pulse output, which can be converted into the actual speed of the motor by measuring the frequency of this signal.														
	DIR	High and low level control motor forward and reverse, connected to GND1 motor reverse (counterclockwise), not connected to GND1 motor forward (clock wise)														

	EN	Motor enable control, EN connected to GND1, motor turn, EN not connected, motor do not turn (the state of the red light is on)
	GND1	Control signal ground
Hall signal	+5V2	Motor Hall power positive
	HU	Hall sensor signal U phase input
	HV	Hall sensor signal V phase input
	HW	Hall sensor signal W phase input
	GND2	Motor Hall ground
earth terminal	PE	Driver ground terminal
Brake Signal Port	P、 PR	external braking resistor
Motor and power	U, V, W	Motor three-phase output signal, connected to the motor
	AC1,AC2	AC85V ~ 265V power supply input (do not reverse power polarity)

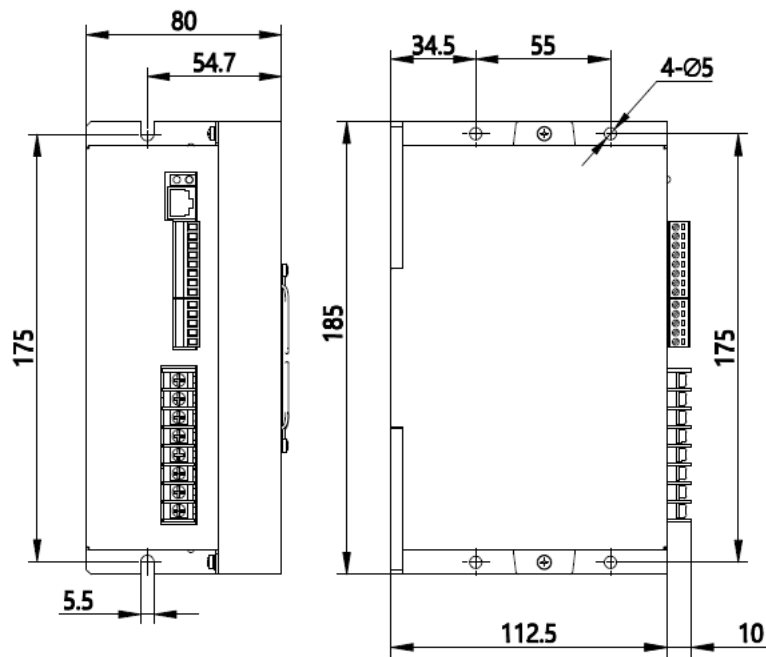
Function Description

Speed control mode selection (VSP/PWM)	<p>1.External input speed control: The two fixed ends of the external potentiometer are connected to the GND1 and +5V1 of the driver, the adjustment end is connected to the VSP,User can use the external potentiometer (5K~10K) to regulate speed. User can also use other control units (such as PLC, MCU, etc) . VSP acceptance range of DC 0V~+5V, corresponding motor speed is 0~ rated speed.</p> <p>2.PWM speed regulation: PWM positive connect VSP, negative connect GND1, input frequency should be greater than 50Hz (recommended 100Hz), change the duty ratio to regulate speed.</p>
Brake braking (X1)	<p>By controlling the conversion of the terminal X1, user can control the stop and operation of the motor. When X1 is low level, the motor stops running and the brake brakes, the red light is off; When X1 is not connected, the motor is allowed to run. (Brake braking force can be adjusted according to user requirements)</p>
Speed measurement signal output (FG)	<p>The driver provides a motor speed measurement pulse signal,which is proportional to the motor speed.The pulse output method is optocoupler isolation output.</p> <p>1.Motor speed(rpm)=F÷N×60 F=Actual measurement of frequency on FG foot using a frequency meter. N is the number of pole pairs in the motor,An 8-pole motor is 4 pairs of pole. For example:The user selects a motor with 4 pairs of poles,when output Speed signal is200HZ,motor speed=200÷4×60=3000rpm.</p> <p>2.Photoelectric isolation,gate pole output</p>
Motor forward/reverse signal (DIR)	<p>By controlling the conversion of the terminal DIR, the forward and reverse rotation of the motor can be controlled.</p> <p>Note: In order to avoid sudden reversing when the motor is running at high speed, the huge impact on the motor and mechanical equipment, when the DIR end receives the reversing signal, the driver first slows down the motor until it stops, and after stopping for about 1S, the motor changes direction and increases the speed to the set speed.</p>
Motor start/Stop signal (EN)	<p>The stop and operation of the motor can be controlled by controlling the conversion of the terminal EN. When EN is low level, the motor runs normally; When the EN is not connected, the motor stops working.</p>
Alarm indication (ALM)	<p>Output 5V high level (relative to GND1) in normal operation, when there is over voltage, over current, Hall signal error, motor blocking, this signal is 0V (relative to GND1).</p>

Wiring Diagram



Dimensions (unit: mm)














Safety matters

- ★ Motor and driver wiring must be carried out in the state of power off, do not live wiring.
- ★ According to the method shown, correctly connect the power cord, motor winding wire and Hall signal wire, pay attention to the sequence of U,V,W three-phase and Hall signal HU,HV,HW must be consistent
- ★ Do not disassemble the driver at will to prevent device damage
- ★ Do not touch any terminal during power-on operation
- ★ Do not run the driver without a housing
- ★ Striking the drive may cause damage

Accessories:High-Pressure Brushless External Junction Box Operating Instructions

1, The outer box key operation instructions

If the handshake is successful, the monitoring parameters in dP zone will be displayed. If the handshake is not successful, it will display -Econ -. You can adjust the parameters you want to monitor by pressing the  and . Long press  can switch to the parameter setting interface to display PX-XX, by  selecting the bit to be set, by  and  setting parameters, press the key  to enter the parameter setting interface, by  selecting the bit to be set, by  setting parameters, press  to save the parameter setting, if press  to exit the parameter setting, parameters are not saved.

2, Parameter table

Function codes	Name	Range	Default	Parameter Description
P0-00	System version			
P0-01	Restore factory values	0 ~ 1	0	
P0-02	Operate panel to set speed	50 ~ 10000	50	
P0-03	Acceleration time	1-2000	30	Unit: 0.1S
P0-04	Deceleration time	1-2000	30	Unit: 0.1S
P0-05	Motor speed rating	100~10000	3000	
P0-06	Motor pole number	1 ~ 32	2	
P0-07	Brake ratio	10 to 100	30	
P0-08	Speed command source	0 ~ 2	0	0: External potentiometer input 1: Operating panel Settings 2: 485 Communication Settings
P0-09	Potentiometer filter factor 1	0 ~ 1000	5	
P0-10	Potentiometer filter factor 2	0 ~ 100	5	
P0-11	External terminal filter factor 1	0 ~ 1000	10	
P0-12	External terminal filtering coefficient 2	0 ~ 1000	2	
P0-13	Machine station number	1-250	1	

P0-14	Communication format	0 ~ 1	0	0:8,N,1 1:8,N,2
P0-15	Communication baud rate	0 ~ 4	2	0:2400 1:4800 2:9600 3:19200 4:38400
P0-16	Bus current Settings	1-100	10	Unit: 0.1A
P0-17	Open loop closed loop selection	0 ~ 3	0	0: Inductive closed loop 1: inductive open loop 2:non-inductive closed loop 3:non-inductive open loop
P0-18	Open-loop duty cycle	5 ~ 96	5	
P0-20	Reverse dead zone time	0 ~ 1000	10	Unit: 0.1S
P0-21	Open loop blocking protection	0 ~ 1	0	0: The blocking protection is effective in open loop mode 1: The blocking protection is invalid in open loop mode
P0-22	Motor control period T	1-1000	20	Unit: ms
P0-24	Motor control ratio P	0 ~ 1000	11	
P0-25	Motor control integral I	1 ~ 10000	3	
P0-28	Motor control integral I (velocity prediction)	1 ~ 10000	10	velocity prediction integral coefficient
P0-29	Motor control proportional limiting	0 ~ 1500	180	
P0-30	Non-inductive starting torque	0 ~ 1000	70	
P0-31	Non-inductive starting speed	1-500	4	

3, Monitor the display interface

dP-00	Bus voltage
dP-01	Bus current
dP-02	Potentiometer voltage
dP-03	Running speed
dP-04	Error code
dP-05	Driver Running status
dP-06	Bus current AD sampling value

BLDH-1500 High voltage DC Brushless Driver Communication Protocol

The communication mode uses the standard Modbus RTU protocol. The communication format can be changed by parameter P0-14 and the communication baud rate can be changed by parameter P0-15. If you want 485 communication control driver, you need to change the parameter P0-08 to 2.

The communication parameter addresses are as follows (all in decimal)

Function codes	Address	Name	Range	Default	Parameter Description
P0-00	0	System version			
P0-01	1	Restore factory values	0 ~ 1	0	

P0-02	2	Operate panel to set speed	50 ~ 10000	50	Unit: RPM
P0-03	3	Acceleration time	1-2000	30	Unit: 0.1 S
P0-04	4	Deceleration time	1-2000	30	Unit: 0.1 S
P0-05	5	Motor speed rating	100 ~ 10000	3000	Unit: RPM
P0-06	6	Motor pole number	1 ~ 32	2	
P0-07	7	Brake brake ratio	10 to 100	30	
P0-08	8	Speed command set source	0 ~ 2	0	
P0-09	9	Potentiometer filter coefficient 1	0 ~ 1000	5	
P0-10	10	Potentiometer filter factor 2	0 ~ 100	5	
P0-11	11	External terminal filter factor 1	0 ~ 1000	10	
P0-12	12	External terminal filter factor 2	0 ~ 1000	2	
P0-13	13	Machine station number	1-250	1	
P0-14	14	Communication format	0 ~ 1	0	
P0-15	15	Communication baud rate	0 ~ 4	2	
P0-16	16	Bus current Settings	1-100	10	Unit: 0.1 A
P0-17	17	Open loop closed loop selection	0 ~ 1	0	
P0-18	18	Open-loop duty cycle	5 ~ 96	5	
P0-19	19	Fan operation mode	0 ~ 1	0	0:The system temperature exceeds 40degrees and the fan is running. 1:Wen the enable pin is short circuited,the fan runs.
P0-20	20	Reverse dead zone time	0 ~ 1000	10	Unit: 0.1S
P0-21	21	Open loop blocking protection	0 ~ 1	0	0:The blocking protection is effective in open loop mode 1: The blocking protection is invalid in open loop mode
P0-22	22	Motor control period T	1-1000	20	Unit: ms
P0-23	23	Motor control ratio P (High speed)	0 ~ 1000	0	
P0-24	24	Motor control ratio P (low speed)	0 ~ 1000	11	
P0-25	25	Motor control Integral I (low speed 1)	1-10000	3	
P0-28	28	Motor control Integral I (Low speed 2)	1-10000	10	
P0-29	29	Motor control proportional limiting	0 ~ 1500	180	
P0-30	30	Non-inductive starting torque	0 ~ 1000	70	
P0-31	31	Non-inductive starting speed	1-500	4	

The running status address (all in decimal)

Address	Name	Unit
200	Bus voltage	V
201	Bus current	0.1 A
203	Running speed	RPM
204	Fault Number	

Run command address (all in decimal)

Address	Name	Unit
1000	Motor start-stop control	0: stop 1: r run
1001	Motor running direction	0: forward 1: reverse

Addresses 0 are read-only, 1 to 31 are read and write, 200 to 203 are read-only, and 1000 to 1001 are write-only.

Example:

Motor run: 01 06 03 E8 00 01 C8 7A

Motor stop: 01 06 03 E8 00 00 09 BA

Motor speed is set to 1000RPM: 01 06 00 02 03 E8 28 B4

Read actual motor speed: 01 03 00 CB 00 01 F5 F4