





VARIABLE SPEED DRIVES

USER MANUALS

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#### Foreword

Firstly thanks for you choose our ESD series frequency inverter!

ESD series frequency inverter is one kind of simple, easy and dexterous type frequency inverter, process V/F control at AC asynchronous motor, suitable the simple and easy application like assemble line and fan. Simple debugging of ESD series frequency inverter and can realize 8 sections speed controlled, etc.

This manual introduced the configured function and use method of ESD series frequency inverter.

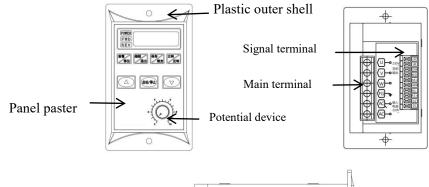
Please use this product after know about the safety notices of the product, please must read this specification carefully before first time use (installation, running, maintain and check, etc).Please the equipment fitting factory send this specification to end users with equipment, convenient for future use reference.

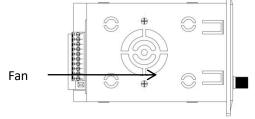
#### Notices

- The legends in this specification at the status that disassembled the outer shell or safety cover objects in some time, to explain the details of product.
- Please must install the outer shell or cover objects well when using this product, and operate according to the content in the specification.
- The legends in this use specification only for introduction, maybe different to your purchased product.
- The content of this specification will be changed in time because the product upgrade or specification change and improve the convenience and accuracy of this specification.
- Please contact each region distributors of our company or directly contact the customer service center of our company when need purchase the use specification because of damage or loss.

1. ESD Frequency inverter introduce

1.1 Each part name of frequency inverter.





Picture 1-1

1.2 ESD Frequency inverter specification

Table 1-1 frequency inverter model and technical data

| Power supply model |                    | Input current         | Output current | Adaptation motor |
|--------------------|--------------------|-----------------------|----------------|------------------|
| moder              | capacity KVA       | А                     | А              | KW               |
|                    | Single phase power | supply: 200 $\sim$ 24 | 0VAC, 50/60Hz  |                  |
| ESD00R2G1          | 3.0                | 3.2                   | 1.6            | 0.2              |
| ESD00R4G1          | 3.8                | 4.3                   | 2.1            | 0.4              |
| ESD00R7G1          | 5.6                | 6.0                   | 3.1            | 0.75             |
|                    |                    |                       |                |                  |

1.4 Technical characteristics of frequency inverter.

◎ Output frequency range 1.0-99.0HZ, meet common speed adjust field;

◎ With speed adjust potential device, also can outer connect speed adjust potential device;

 Interior configured intelligent logic controller can realize the simple, easy logic control function;

© With electric thermal electric relay function and other traditional motor protection device;

© Can outer connect LED for indicate, convenient for field use requirements;

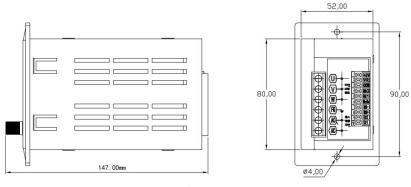
© Humanization operating interface, simple and clear the parameters setting method, convenient for operating;

 $\bigcirc$  Can freely set the V/F curve function and meet the special field requirements;

 $\bigcirc$  Use the shift key can check the real time parameters;

O Adopt the new generation PIM module, complete protection function;

## 1.5 The installation size of frequency inverter





2. Control return circuit instruction

2.1 Control terminal and wiring

Table 2-1 The main return circuit instruction of frequency inverter.

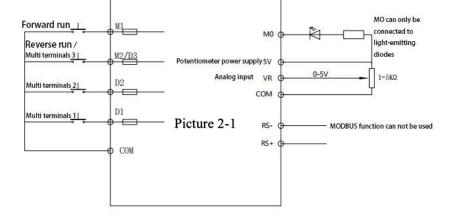
| Terminal marks | Name                  | Instruction                |
|----------------|-----------------------|----------------------------|
| AC, AC         | Single phase power    | Single phase 220V AC power |
|                | supply input terminal | supply connect point       |
| U、V、W          | frequency inverter    | Connect three phases AC    |
|                | output terminal       | motor                      |
| FG             | Grounding terminal    | Grounding terminal         |
|                |                       |                            |

2.1.1Control return circuit wiring diagram



## 1.3 ESD Frequency inverter introduce

ESD series frequency inverter at smaller volume and convenient for install; simple debugging, the parameters simple and easy to understand, able to meet the requirement in common place, it is specially customized which aim at three phase AC motor under 220V/0.75KW, provide unified solve scheme for vast customers in the equipment manufacture industry, it has very high value at reduce system cost and improve reliability of system.

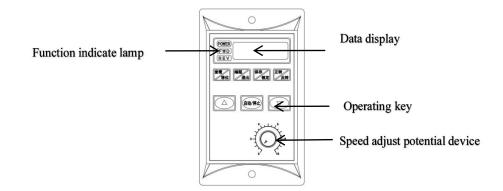


#### 2.1.2Control terminal function instruction

| Category      | Terminal                  | Terminal name                    | Function instruction   |  |
|---------------|---------------------------|----------------------------------|--|--|
| 6 ,           | symbol                    |                                  |  |  |
| Power supply  | 5V, COM                   | Outer connect 5V<br>power supply | Outward supply 5V power supply and<br>use as the working power supply of<br>outer connect potential device |  |
| Imitate input | VR,COM                    | Imitate volume<br>input          | Input voltage range: DC 0-5V   |  |
|               | M1,COM                    | Clockwise running                | Clockwise running control  |  |
|               | M2/D3,COM                 | Anticlockwise/mult               | Anticlockwise running control or   |  |
|               |                           | iply sections speed              | multiply sections speed 3 terminals  |  |
| Digit input   | D2,COM                    | Multiply sections                | Multiply sections speed function 2   |  |
|               |                           | speed 2 terminals                |  |  |
|               | D1,COM                    | Multiply sections                | Multiply sections speed function 1   |  |
|               | 21,0011                   | speed 1 terminal                 |  |  |
| Digit output  | M0,5V                     | Digit output                     | Outer connect 5V electric relay or   |  |
| Digit output  | 1410,5 4                  | Digit output                     | indicate lamp to use   |  |
| Assist joggle | joggle RS-,RS+ 485 joggle |                                  | This function can't be used  |  |

3. Keys instruction

3.1 Operating and display interface instruction



### 3.1.1 Function indicate lamp instruction

Table 3-1-1 Indicate lamp function table

| POWER indicate   | Power supply indicate lamp normally lighting, red lamp flashing |  |  |
|--|---|--|--|
| lamp   | key been locked.  |  |  |
| FWD indicate lamp Clockwise running indicate lamp, normally lighting w   |   |  |  |
|  | running, lamp flashing when stop.                               |  |  |
| REV indicate lamp Anticlockwise running indicate lamp, normally lighting |   |  |  |
| running, lamp flashing when stop.  |   |  |  |
| Data display Parameter information, fault information display.           |   |  |  |

## 3.1.2 Key function instruction

| Table 3-1-2 Key function table |  |  |  |  |
|--------------------------------|--|--|--|--|
|                                | Inquiry IPM temperature, bus line voltage, bus line current, |  |  |  |
| Check/shift                    | motor running speed, etc. SHIFT key can process shift        |  |  |  |
|                                | select setting when setting.                                 |  |  |  |
| Programming/withdraw           | Function setting enter key and withdraw key.                 |  |  |  |
| Save/lock                      | Long time press to lock or unlock, automatically lock when   |  |  |  |
| Save/lock                      | running 3 minutes and no operation on interface.             |  |  |  |
| Clockwise/anticlockwise        | Clockwise/anticlockwise shift key.                           |  |  |  |
| $\bigtriangleup$               | Rise key, data setting rise key                              |  |  |  |
| Start/stop                     | Start and stop key, data confirm key.                        |  |  |  |
| $\bigtriangledown$             | Falling key, data set falling key                            |  |  |  |

frequency, change the V/F curve freely. Maximization improve use efficiency of electric power, reduce heating of motor and extend working life of motor and frequency inverter through the highest value of V/F curve and according to load frequency.

# 4.2Parameter setting

4.2.1 Running interface instruction

The display content of function parameters as below:

- (1) The items which can be checked by check/shift key
  - 1) Fxx.x :Display running frequency.
  - 2) t-xx : Display the IPM temperature value.
  - 3) Cx.xx: Display the output current.
  - 4) xxx.x : Display DC bus line voltage.
  - 5) xxxx : Display motor speed.
- (2) E-x.x : Means failure, refer to the failure code and confirm the failure reason.
- (3) The power supply indicate lamp flashing when set interface and machine start means successful communication at this machine and outer RS485.(This function can't be used)
- (4) Running indicate lamp FWD and REV flashing means stop; normally lighting means running under this mode.

## 5. Parameters table introduce

When press the edit key, adjust to select the need enter into setting function code of digit tube flashing -0.0- through number add/reduce key  $\bigtriangleup \bigtriangledown$ , the function panel check table (5.1). Can adjust to need set code through number set shift key and add/reduce key during setting process, press confirm key and enter into sub item code selection after set code well. Press confirm key return to function code interface after set sub item code well, display flashing -X.X- then select the next item function code, press confirm key again and enter into sub code selection. Press save/lock key after all setting selection finished, display flashing SAVE then one time press save/lock key to confirm save, save data after interface stop flashing. It will running accord to set parameter when start frequency inverter, needn't power off then power on start, can press programming/withdraw key to withdraw if don't want to save data, this not affect the early setting parameters, or automatically return to running interface after 20.0s no key operation.

# Table 5.1 Function code

| Function<br>code | Function definition                            | Leave<br>factory value | Setting range | Parameter instruction   |  |
|------------------|--|------------------------|---------------|---|--|
| -0.1-            | Accelerate time                                | 7                      | 1-15          | 1-15 corresponding to time 5-0.1s, more fast time more bigger value   |  |
| -0.2-            | Moderate time                                  | 7                      | 1-15          | 1-15 corresponding to time 5-0.1s, more fast time more bigger value   |  |
| -0.3-            | Low frequency compensate                       | 8                      | 5-15          | The lowest frequency compensate   |  |
| -0.4-            | High frequency compensate                      | 20                     | 5.0-30.0Hz    | The highest frequency compensate  |  |
| -0.5-            | High frequency compensate                      | 55                     | 25-85         | The highest frequency voltage ratio   |  |
| -0.6-            | Max value of high frequency compensate voltage | 128                    | 80-128        | The voltage ratio value limit the highest frequency   |  |
| -1.0-            | Frequency source selection                     |                        | 0-4           | 0: Panel key setting<br>1: Panel potential device control<br>2: VR Outer modulus input<br>4: Section speed input            |  |
| -1.1-            | Order source selection                         | 0                      | 0-4           | 0: Panel key control<br>2: Power on then clockwise rotating<br>3: Power on then anticlockwise rotating<br>4: Outer terminal |  |
| -1.2-            | Power off method                               | 1                      | 0-2           | 0: Freely power off<br>1: Moderate power off  |  |

# 4. Function instruction

4.1 Simple instruction of frequency inverter

ESD series frequency inverter is single phase 220V voltage input, drive three phases AC motor

(must change the connect method to be delta type).Frequency output is 1.

0-99.0Hz, this product use SVPWM modulate and

carrier wave frequency 8KHz to improve low frequency torque, suitable to the motor under 750W and the max output power is 1100W. This frequency inverter can set V/F frequency compensate and set the voltage ratio under this

| -1.7-The highest frequency50.01.0-99.0Hzvalue-1.8-The lowest frequency1.01.0-30.0HzThe lowest working frequency setting<br>value-1.9-Working frequency50.01.0-99.0HzRated power frequency-2.0-Output voltage corresponding<br>frequency50.03599.0HzOutput voltage corresponding frequency-2.1-Multiply section speed 15.01.0-99.0HzMultiply section speed 1 setting frequency-2.2-Multiply section speed 210.01.0-99.0HzMultiply section speed 2 setting frequency-2.3-Multiply section speed320.01.0-99.0HzMultiply section speed 3 setting frequency-2.4-Multiply section speed425.01.0-99.0HzMultiply section speed 4 setting frequency-2.5-Multiply section speed535.01.0-99.0HzMultiply section speed 5 setting frequency-2.6-Multiply section speed640.01.0-99.0HzMultiply section speed 6 setting frequency-2.7-Multiply section speed745.01.0-99.0HzMultiply section speed 7 setting frequency-2.8-Frequency arrived45.01.0-99.0HzFrequency arrived when running-3.0-Current display111: Percentage  |       |                            |      |            |  |
|--|-------|----------------------------|------|------------|--|
| -1.4-       MO function select       1       0-2       1: Setting arrived indicate         -1.4-       Overheat protection value       90       40-100°C       Set overheat protection value         -1.6-       Overheat protection value       90       40-100°C       Set overheat protection value         -1.7-       The highest frequency       50.0       1.0-99.0Hz       The highest working frequency setting value         -1.8-       The lowest frequency       1.0       1.0-30.0Hz       The lowest working frequency setting value         -1.9-       Working frequency       50.0       1.0-99.0Hz       Rated power frequency         -2.0-       Output voltage corresponding frequency       50.0       3599.0Hz       Output voltage corresponding frequency         -2.1-       Multiply section speed 1       5.0       1.0-99.0Hz       Multiply section speed 1 setting frequency         -2.2-       Multiply section speed 2       10.0       1.0-99.0Hz       Multiply section speed 3 setting frequency         -2.3-       Multiply section speed 3       20.0       1.0-99.0Hz       Multiply section speed 3 setting frequency         -2.4-       Multiply section speed 5       35.0       1.0-99.0Hz       Multiply section speed 4 setting frequency         -2.5-       Multiply section speed 5       35.0 <td< td=""><td>-1.3-</td><td>MI function selection</td><td>0</td><td>0-2</td><td>anticlockwise/stop<br/>1: MI1 clockwise/stop,MI2<br/>anticlockwise/stop<br/>2: MI1 Running/stop, MI2 Multiply</td></td<> | -1.3- | MI function selection      | 0    | 0-2        | anticlockwise/stop<br>1: MI1 clockwise/stop,MI2<br>anticlockwise/stop<br>2: MI1 Running/stop, MI2 Multiply |
| -1.7-The highest frequency50.01.0-99.0HzThe highest working frequency setting value-1.8-The lowest frequency1.01.0-30.0HzThe lowest working frequency setting value-1.9-Working frequency50.01.0-99.0HzRated power frequency-2.0-Output voltage corresponding frequency50.03599.0HzOutput voltage corresponding frequency-2.0-Output voltage corresponding frequency50.03599.0HzOutput voltage corresponding frequency-2.1-Multiply section speed 15.01.0-99.0HzMultiply section speed 1 setting frequency-2.2-Multiply section speed210.01.0-99.0HzMultiply section speed 2 setting frequency-2.3-Multiply section speed320.01.0-99.0HzMultiply section speed 3 setting frequency-2.4-Multiply section speed425.01.0-99.0HzMultiply section speed 4 setting frequency-2.5-Multiply section speed535.01.0-99.0HzMultiply section speed 5 setting frequency-2.6-Multiply section speed640.01.0-99.0HzMultiply section speed 5 setting frequency-2.7-Multiply section speed745.01.0-99.0HzMultiply section speed 7 setting frequency-2.8-Frequency arrived45.01.0-99.0HzFrequency arrived when running-3.0-Current display111-2.8-Frequency arrived45.01.0-99.0Hz  | -1.4- | MO function select         | 1    | 0-2        | 1: Setting arrived indicate  |
| -1.7-The highest frequency50.01.0-99.0Hzvalue-1.8-The lowest frequency1.01.0-30.0HzThe lowest working frequency setting<br>value-1.9-Working frequency50.01.0-99.0HzRated power frequency-2.0-Output voltage corresponding<br>frequency50.03599.0HzOutput voltage corresponding frequency-2.1-Multiply section speed 15.01.0-99.0HzMultiply section speed 1 setting frequency-2.2-Multiply section speed 210.01.0-99.0HzMultiply section speed 2 setting frequency-2.3-Multiply section speed320.01.0-99.0HzMultiply section speed 3 setting frequency-2.4-Multiply section speed535.01.0-99.0HzMultiply section speed 4 setting frequency-2.5-Multiply section speed535.01.0-99.0HzMultiply section speed 5 setting frequency-2.6-Multiply section speed640.01.0-99.0HzMultiply section speed 6 setting frequency-2.7-Multiply section speed745.01.0-99.0HzMultiply section speed 7 setting frequency-2.8-Frequency arrived45.01.0-99.0HzFrequency arrived when running-3.0-Current display111: Percentage  | -1.6- | Overheat protection value  | 90   | 40-100°C   | Set overheat protection value  |
| -1.8-The lowest frequency1.01.0-30.0Hzvalue-1.9-Working frequency50.01.0-99.0HzRated power frequency-2.0-Output voltage corresponding<br>frequency50.03599.0HzOutput voltage corresponding frequency-2.1-Multiply section speed 15.01.0-99.0HzMultiply section speed 1 setting frequency-2.2-Multiply section speed 210.01.0-99.0HzMultiply section speed 2 setting frequency-2.3-Multiply section speed320.01.0-99.0HzMultiply section speed 3 setting frequency-2.4-Multiply section speed425.01.0-99.0HzMultiply section speed 4 setting frequency-2.5-Multiply section speed535.01.0-99.0HzMultiply section speed 5 setting frequency-2.6-Multiply section speed640.01.0-99.0HzMultiply section speed 6 setting frequency-2.7-Multiply section speed745.01.0-99.0HzMultiply section speed 7 setting frequency-2.8-Frequency arrived45.01.0-99.0HzFrequency arrived when running-3.0-Current display111: Percentage   | -1.7- | The highest frequency      | 50.0 | 1.0-99.0Hz | The highest working frequency setting value  |
| -2.0-Output voltage corresponding<br>frequency50.03599.0HzOutput voltage corresponding frequency-2.1-Multiply section speed 15.01.0-99.0HzMultiply section speed 1 setting frequency-2.2-Multiply section speed210.01.0-99.0HzMultiply section speed 2 setting frequency-2.3-Multiply section speed320.01.0-99.0HzMultiply section speed 3 setting frequency-2.4-Multiply section speed425.01.0-99.0HzMultiply section speed 4 setting frequency-2.5-Multiply section speed535.01.0-99.0HzMultiply section speed 5 setting frequency-2.6-Multiply section speed640.01.0-99.0HzMultiply section speed 5 setting frequency-2.7-Multiply section speed745.01.0-99.0HzMultiply section speed 7 setting frequency-2.8-Frequency arrived45.01.0-99.0HzFrequency arrived when running-3.0-Current display111: Percentage  | -1.8- | The lowest frequency       | 1.0  | 1.0-30.0Hz | The lowest working frequency setting value   |
| -2.0-<br>frequency50.03599.0HzOutput voltage corresponding frequency-2.1-Multiply section speed 15.01.0-99.0HzMultiply section speed 1 setting frequency-2.2-Multiply section speed210.01.0-99.0HzMultiply section speed 2 setting frequency-2.3-Multiply section speed320.01.0-99.0HzMultiply section speed 3 setting frequency-2.4-Multiply section speed425.01.0-99.0HzMultiply section speed 4 setting frequency-2.5-Multiply section speed535.01.0-99.0HzMultiply section speed 5 setting frequency-2.6-Multiply section speed640.01.0-99.0HzMultiply section speed 6 setting frequency-2.7-Multiply section speed745.01.0-99.0HzMultiply section speed 7 setting frequency-2.8-Frequency arrived45.01.0-99.0HzFrequency arrived when running-3.0-Current display111: Percentage  | -1.9- | Working frequency          | 50.0 | 1.0-99.0Hz | Rated power frequency  |
| -2.2-       Multiply section speed2       10.0       1.0-99.0Hz       Multiply section speed 2 setting frequ         -2.3-       Multiply section speed3       20.0       1.0-99.0Hz       Multiply section speed 3 setting frequ         -2.4-       Multiply section speed4       25.0       1.0-99.0Hz       Multiply section speed 4 setting frequ         -2.5-       Multiply section speed5       35.0       1.0-99.0Hz       Multiply section speed 5 setting frequ         -2.6-       Multiply section speed6       40.0       1.0-99.0Hz       Multiply section speed 6 setting frequ         -2.7-       Multiply section speed7       45.0       1.0-99.0Hz       Multiply section speed 7 setting frequ         -2.8-       Frequency arrived       45.0       1.0-99.0Hz       Frequency arrived when running         -3.0-       Current display       1       1       1: Percentage   | -2.0- |                            | 50.0 | 3599.0Hz   | Output voltage corresponding frequency   |
| -2.3-       Multiply section speed3       20.0       1.0-99.0Hz       Multiply section speed 3 setting frequ         -2.4-       Multiply section speed4       25.0       1.0-99.0Hz       Multiply section speed 4 setting frequ         -2.5-       Multiply section speed5       35.0       1.0-99.0Hz       Multiply section speed 5 setting frequ         -2.6-       Multiply section speed6       40.0       1.0-99.0Hz       Multiply section speed 6 setting frequ         -2.7-       Multiply section speed7       45.0       1.0-99.0Hz       Multiply section speed 7 setting frequ         -2.8-       Frequency arrived       45.0       1.0-99.0Hz       Frequency arrived when running         -3.0-       Current display       1       1       1: Percentage  | -2.1- | Multiply section speed 1   | 5.0  | 1.0-99.0Hz | Multiply section speed 1 setting frequency   |
| -2.4-       Multiply section speed4       25.0       1.0-99.0Hz       Multiply section speed 4 setting frequ         -2.5-       Multiply section speed5       35.0       1.0-99.0Hz       Multiply section speed 5 setting frequ         -2.6-       Multiply section speed6       40.0       1.0-99.0Hz       Multiply section speed 6 setting frequ         -2.7-       Multiply section speed7       45.0       1.0-99.0Hz       Multiply section speed 7 setting frequ         -2.8-       Frequency arrived       45.0       1.0-99.0Hz       Frequency arrived when running         -3.0-       Current display       1       1       1: Percentage   | -2.2- | Multiply section speed2    | 10.0 | 1.0-99.0Hz | Multiply section speed 2 setting frequency   |
| -2.5-       Multiply section speed5       35.0       1.0-99.0Hz       Multiply section speed 5 setting frequ         -2.6-       Multiply section speed6       40.0       1.0-99.0Hz       Multiply section speed 6 setting frequ         -2.7-       Multiply section speed7       45.0       1.0-99.0Hz       Multiply section speed 7 setting frequ         -2.8-       Frequency arrived       45.0       1.0-99.0Hz       Frequency arrived when running         -3.0-       Current display       1       1       1: Percentage  | -2.3- | Multiply section speed3    | 20.0 | 1.0-99.0Hz | Multiply section speed 3 setting frequency   |
| -2.6-     Multiply section speed6     40.0     1.0-99.0Hz     Multiply section speed 6 setting frequ       -2.7-     Multiply section speed7     45.0     1.0-99.0Hz     Multiply section speed 7 setting frequ       -2.8-     Frequency arrived     45.0     1.0-99.0Hz     Frequency arrived when running       -3.0-     Current display     1     1     1: Percentage   | -2.4- | Multiply section speed4    | 25.0 | 1.0-99.0Hz | Multiply section speed 4 setting frequency   |
| -2.7-     Multiply section speed7     45.0     1.0-99.0Hz     Multiply section speed 7 setting frequ       -2.8-     Frequency arrived     45.0     1.0-99.0Hz     Frequency arrived when running       -3.0-     Current display     1     1     1: Percentage  | -2.5- | Multiply section speed5    | 35.0 | 1.0-99.0Hz | Multiply section speed 5 setting frequency   |
| -2.8-     Frequency arrived     45.0     1.0-99.0Hz     Frequency arrived when running       -3.0-     Current display     1     1     1: Percentage   | -2.6- | Multiply section speed6    | 40.0 | 1.0-99.0Hz | Multiply section speed 6 setting frequency   |
| -3.0-     Current display     1     1     1: Percentage  | -2.7- | Multiply section speed7    | 45.0 | 1.0-99.0Hz | Multiply section speed 7 setting frequency   |
|  | -2.8- | Frequency arrived          | 45.0 | 1.0-99.0Hz | Frequency arrived when running   |
|  | -3.0- | Current display            | 1    | 1          | 1: Percentage  |
| -5.5- Motor pole pair number 2 1-6 2 corresponding 1500  | -3.5- | Motor pole pair number     | 2    | 1-6        | 2 corresponding 1500   |
| -3.6- Motor slip ratio 1 0.01-1.00 Motor slip ratio compensate   | -3.6- | Motor slip ratio           | 1    | 0.01-1.00  | Motor slip ratio compensate  |
| -3.7- Motor speed 1500 1-9999 Motor running speed  | -3.7- | Motor speed                | 1500 | 1-9999     | Motor running speed  |
| -3.8- 0 Multiply section speed 0 1.0 1.0-99.0Hz Multiply section speed 0 setting frequ   | -3.8- | 0 Multiply section speed 0 | 1.0  | 1.0-99.0Hz | Multiply section speed 0 setting frequency   |
| -9.1- Recover default value Display flashing CLE, press confirm l  | -9.1- | Recover default value      |      |            | Display flashing CLE, press confirm key  |
| -9.5- MCU Reset MCU Display flashing 8.88, press confirm k   | -9.5- | MCU Reset MCU              |      |            | Display flashing 8.88, press confirm key   |

# frequency inverter heat E-0.9 1、 frequency inverter hardware failure 1、 Send frequency inverter protection 2、 Heat radiation fan damaged 2、 Send frequency inverter Over voltage protection E-1.0 Too quick moderate power off time Increase moderate time

## 6. Parameters instruction

6.1、 Multiply section speed instruction

| D1        | D2         | D3       | Setting frequency                                    | Corresponding  |
|-----------|------------|----------|--|----------------|
|           |            |          |  | parameters     |
| OFF       | OFF        | OFF      | Multiply section speed 0                             | -3.8-          |
| ON        | OFF        | OFF      | Multiply section speed 1                             | -2.1-          |
| OFF       | ON         | OFF      | Multiply section speed 2                             | -2.2-          |
| ON        | ON         | OFF      | Multiply section speed 3                             | -2.3-          |
| OFF       | OFF        | ON       | Multiply section speed 4                             | -2.4-          |
| ON        | OFF        | ON       | Multiply section speed 5                             | -2.5-          |
| OFF       | ON         | ON       | Multiply section speed 6                             | -2.6-          |
| ON        | ON         | ON       | Multiply section speed 7                             | -2.7-          |
| D1        | D2         | D3       | Setting frequency                                    | Corresponding  |
|           |            |          |  | parameters     |
| OFF       | OFF        | OFF      | Multiply section speed 0                             | -3.8-          |
| ON        | OFF        | OFF      | Multiply section speed 1                             | -2.1-          |
| OFF       | ON         | OFF      | Multiply section speed 2                             | -2.2-          |
| ON        | ON         | OFF      | Multiply section speed 3                             | -2.3-          |
|           |            |          |  |                |
| OFF       | OFF        | ON       | Multiply section speed 4                             | -2.4-          |
| OFF<br>ON | OFF<br>OFF | ON<br>ON | Multiply section speed 4<br>Multiply section speed 5 | -2.4-<br>-2.5- |
|           |            |          |  |                |

 $D1 \ : \ set as the "Multiply section speed 1 terminal" function;$ 

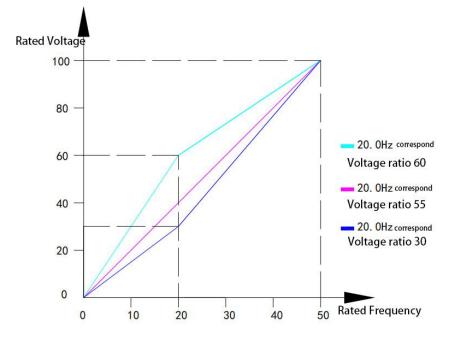
D2 : set as the "Multiply section speed 2 terminal" function;

D3 : set as the "Multiply section speed 3 terminal" function;

6.2Low frequency V/F compensate instruction

Table 6.2 linear V/F curve value can set -0.3-, -0.4-, -0.5-numerical value according to load situation. If all are low frequency rise motor torque then need select the up limit frequency of rise torque, set the compensate highest frequency voltage ratio at -0.3-, -0.4-, can find he corresponding frequency or similar frequency in table 2, rise the V/F curve slope and torque when higher than this data. Reduce the V/F curve slope and torque when lower than this data.

Example the setting value in-0.3-is 20.0, setting value in-0.4- are 60, 50, 30 then -0.5-default setting as 8, three curves of V/F as below:



#### 6. Failure alarm and policy

The frequency inverter has multiply items warning information and protection function, once happen abnormal failure then protection function active, frequency inverter stop output, the display panel of frequency inverter display failure code. The user can process self check according to the reminding in this section before seeking for service, analyse failure reason and find out solve method. If can't find out the solve method then please seeking for technical support.

Table 6.1 Failure code

| Failure name                | Failure display | Failure reason checking  | Failure handle policy   |
|-----------------------------|-----------------|--|---|
| frequency inverter overheat | E-0.1           | <ol> <li>Frequency inverter</li> <li>hardware failure</li> <li>Higher environment</li> <li>temperature or bad air venting</li> </ol>   | <ol> <li>Send frequency inverter to<br/>repair</li> <li>Improve heat radiation<br/>environment</li> </ol>   |
| Pulse over current          | E-0.2           | <ol> <li>Too heavy load</li> <li>Unsuitable V/F mode</li> <li>setting</li> <li>Too fast accelerate time</li> <li>Selected small frequency</li> <li>inverter</li> <li>Frequency inverter</li> <li>hardware failure</li> </ol> | <ol> <li>Reduce load</li> <li>Set V/F curve</li> <li>Increase accelerate time</li> <li>Renewal more bigger</li> <li>frequency inverter</li> <li>Send frequency invve to<br/>repair</li> </ol> |
| Overload                    | E-0.4           | <ol> <li>Load blocked rotating</li> <li>Unsuitable V/F mode setting</li> </ol>   | 1 Remover blocked rotating<br>load<br>2 Set V/F curve   |
| Temperature sensor failure  | E-0.6           | Temperature sensor open circuit or damaged   | Send frequency inverter to repair   |
| Temperature sensor failure  | E-0.7           | Temperature sensor short circuit or damaged  | Send frequency inverter to repair   |
| Overload 100%               | E-0.8           | Output power exceed rated power 6s   | Select smaller frequency inverter   |

6.3 Setting case

#### Case 1: set motor accelerate and moderate time

Connect power supply and press programming key, enter into main menu and display -0.0-. Press  $\triangle$  key and display-0.1-, press start/stop key, display 01:means accelerate time 5S, 02 means accelerate time 2.5S, 03 means accelerate time 1.6S. Select the need adjust accelerate time through press  $\triangle$  key and  $\nabla$  key, press start/stop key then return main menu-0.1-, now can continue set other options, if not set other options then press save/lock key enter into save option, the digit tube display flashing SAVE, then one time press save/lock key return to frequency display

interface, if don't wan to save then press programming/withdraw key, early modified data invalid.

Case 2: system recover default value

Press programming/withdraw key then enter into main menu display-0.0-, press  $\triangle$  key and display-0.1-, press shift key to adjust main menu-x.1 to -9.1-, press start/stop key, press start/stop key when display flashing CLE then recover leave factory default value and return to frequency display interface.

Note:

Press programming/withdraw key at any setting interface then return frequency display interface.

The digit tube display flashing SAVE, press programming/withdraw then withdraw save, early saved data invalid, the parameter will automatically recover the parameters before setting.

Can use shift key when adjust data, shift digit tube quickly set parameters, all need saved place all need twice press save/lock key to prevent error operation.